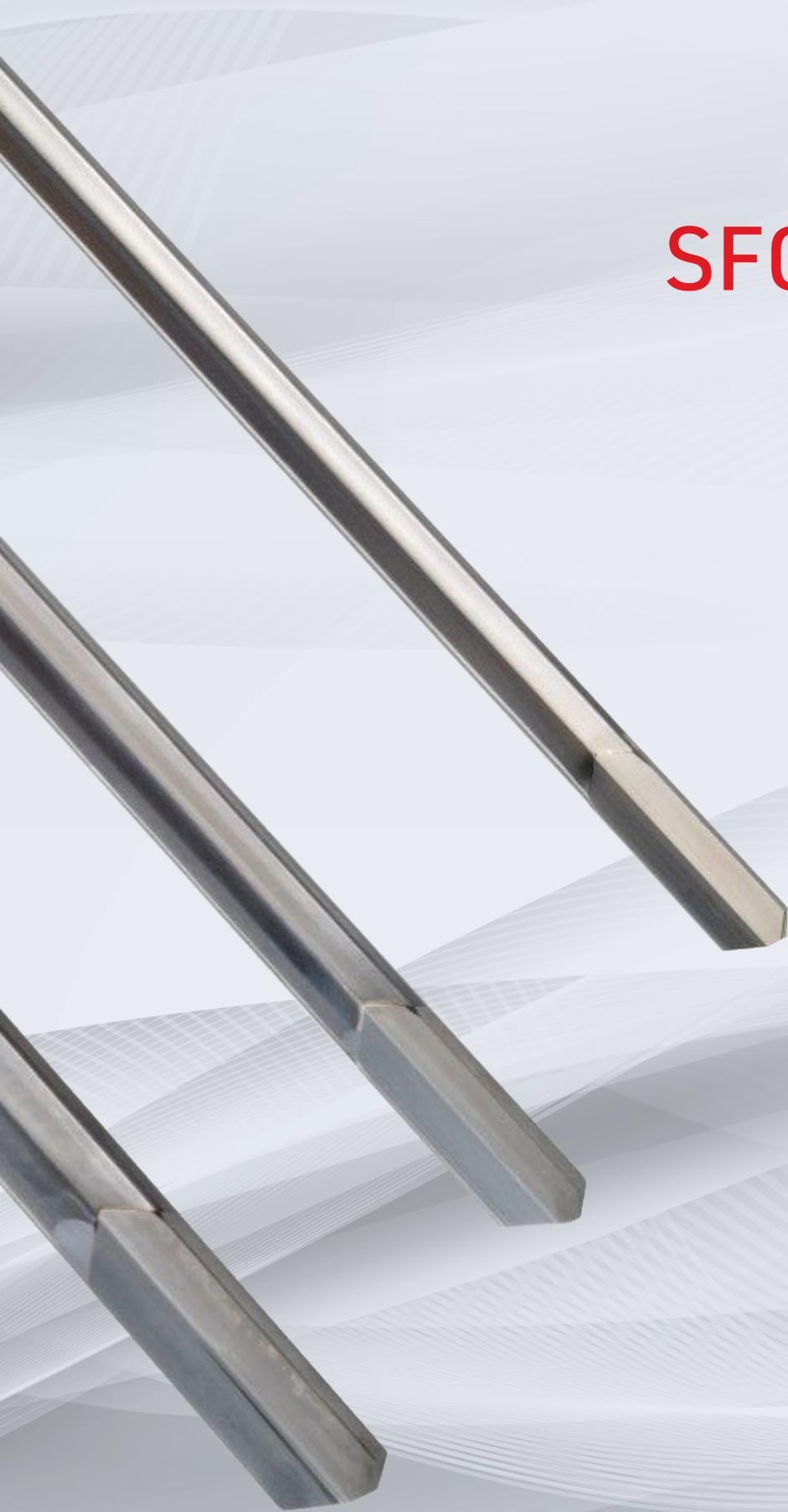


**Star Cutter Express
Stock Gundrill Program**

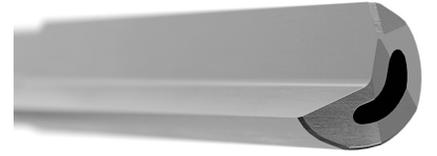
SFGD EXPRESS

Single Flute Gundrills

▶ **Same Day Shipping**



Sold and Distributed by Star SU LLC | Contact us **(877) 635-3488**



| Sizes | | Diameter (inches) | Diameter (MM) | Overall Length (inches) | Overall Length (MM) | Shank Size (inches) |
|-------|----------|----------------------|---------------|-------------------------------|---------------------------|------------------------|
| Wire | Fraction | | | | | |
| | 1/8 | 0.1250 | 3.18 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 1/8 | 0.1250 | 3.18 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 1/8 | 0.1250 | 3.18 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 5/32 | 0.1562 | 3.97 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 5/32 | 0.1562 | 3.97 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 5/32 | 0.1562 | 3.97 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 5/32 | 0.1562 | 3.97 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 5/32 | 0.1562 | 3.97 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.1575 | 4.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.1575 | 4.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.1575 | 4.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.1575 | 4.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.1575 | 4.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 3/16 | 0.1875 | 4.76 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 3/16 | 0.1875 | 4.76 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 3/16 | 0.1875 | 4.76 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 3/16 | 0.1875 | 4.76 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 3/16 | 0.1875 | 4.76 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.1968 | 5.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.1968 | 5.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.1968 | 5.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.1968 | 5.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.1968 | 5.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 7/32 | 0.2187 | 5.55 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 7/32 | 0.2187 | 5.55 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 7/32 | 0.2187 | 5.55 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 7/32 | 0.2187 | 5.55 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 7/32 | 0.2187 | 5.55 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.2362 | 6.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.2362 | 6.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.2362 | 6.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.2362 | 6.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.2362 | 6.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| E | 1/4 | 0.2500 | 6.35 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| E | 1/4 | 0.2500 | 6.35 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| E | 1/4 | 0.2500 | 6.35 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| E | 1/4 | 0.2500 | 6.35 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| E | 1/4 | 0.2500 | 6.35 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| E | 1/4 | 0.2500 | 6.35 | 48.00 | 1219.2 | 3/4 x 2 3/4 |
| | | 0.2756 | 7.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.2756 | 7.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.2756 | 7.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.2756 | 7.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.2756 | 7.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |

| Sizes | | Diameter (inches) | Diameter (MM) | Overall Length (inches) | Overall Length (MM) | Shank Size (inches) |
|-------|----------|----------------------|---------------|-------------------------------|---------------------------|------------------------|
| Wire | Fraction | | | | | |
| K | 9/32 | 0.2812 | 7.14 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| K | 9/32 | 0.2812 | 7.14 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| K | 9/32 | 0.2812 | 7.14 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| K | 9/32 | 0.2812 | 7.14 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| K | 9/32 | 0.2812 | 7.14 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 5/16 | 0.3125 | 7.94 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 5/16 | 0.3125 | 7.94 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 5/16 | 0.3125 | 7.94 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 5/16 | 0.3125 | 7.94 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 5/16 | 0.3125 | 7.94 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.3150 | 8.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.3150 | 8.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.3150 | 8.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.3150 | 8.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.3150 | 8.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |



| Sizes | | Diameter (inches) | Diameter (MM) | Overall Length (inches) | Overall Length (MM) | Shank Size (inches) |
|-------|----------|----------------------|---------------|-------------------------------|---------------------------|------------------------|
| Wire | Fraction | | | | | |
| | 11/32 | 0.3437 | 8.73 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 11/32 | 0.3437 | 8.73 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 11/32 | 0.3437 | 8.73 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 11/32 | 0.3437 | 8.73 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 11/32 | 0.3437 | 8.73 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.3543 | 9.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.3543 | 9.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.3543 | 9.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.3543 | 9.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.3543 | 9.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 3/8 | 0.3750 | 9.53 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 3/8 | 0.3750 | 9.53 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 3/8 | 0.3750 | 9.53 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 3/8 | 0.3750 | 9.53 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 3/8 | 0.3750 | 9.53 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.3937 | 10.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.3937 | 10.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.3937 | 10.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.3937 | 10.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.3937 | 10.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 13/32 | 0.4062 | 10.32 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 13/32 | 0.4062 | 10.32 | 16.00 | 406.4 | 3/4 x 2 3/4 |

| Sizes | | Diameter (inches) | Diameter (MM) | Overall Length (inches) | Overall Length (MM) | Shank Size (inches) |
|-------|----------|----------------------|---------------|-------------------------------|---------------------------|------------------------|
| Wire | Fraction | | | | | |
| | 13/32 | 0.4062 | 10.32 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 13/32 | 0.4062 | 10.32 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 13/32 | 0.4062 | 10.32 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.4331 | 11.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.4331 | 11.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.4331 | 11.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.4331 | 11.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.4331 | 11.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 7/16 | 0.4375 | 11.11 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 7/16 | 0.4375 | 11.11 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 7/16 | 0.4375 | 11.11 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 7/16 | 0.4375 | 11.11 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 7/16 | 0.4375 | 11.11 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 15/32 | 0.4687 | 11.90 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 15/32 | 0.4687 | 11.90 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 15/32 | 0.4687 | 11.90 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 15/32 | 0.4687 | 11.90 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 15/32 | 0.4687 | 11.90 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | | 0.4724 | 12.00 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | | 0.4724 | 12.00 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | | 0.4724 | 12.00 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | | 0.4724 | 12.00 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | | 0.4724 | 12.00 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 1/2 | 0.5000 | 12.70 | 10.00 | 254.0 | 3/4 x 2 3/4 |
| | 1/2 | 0.5000 | 12.70 | 16.00 | 406.4 | 3/4 x 2 3/4 |
| | 1/2 | 0.5000 | 12.70 | 22.00 | 558.8 | 3/4 x 2 3/4 |
| | 1/2 | 0.5000 | 12.70 | 28.00 | 711.2 | 3/4 x 2 3/4 |
| | 1/2 | 0.5000 | 12.70 | 36.00 | 914.4 | 3/4 x 2 3/4 |
| | 1/2 | 0.5000 | 12.70 | 48.00 | 1219.2 | 3/4 x 2 3/4 |



| Sizes | | Diameter (inches) | Diameter (MM) | Overall Length (inches) | Overall Length (MM) | Shank Size (inches) |
|-------|----------|----------------------|---------------|-------------------------------|---------------------------|------------------------|
| Wire | Fraction | | | | | |
| | 17/32 | 0.5312 | 13.49 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 17/32 | 0.5312 | 13.49 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 17/32 | 0.5312 | 13.49 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 9/16 | 0.5625 | 14.29 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 9/16 | 0.5625 | 14.29 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 9/16 | 0.5625 | 14.29 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 19/32 | 0.5937 | 15.08 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 19/32 | 0.5937 | 15.08 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 19/32 | 0.5937 | 15.08 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 5/8 | 0.6250 | 15.88 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 5/8 | 0.6250 | 15.88 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 5/8 | 0.6250 | 15.88 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 21/32 | 0.6562 | 16.67 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 21/32 | 0.6562 | 16.67 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 21/32 | 0.6562 | 16.67 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 11/16 | 0.6875 | 17.46 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 11/16 | 0.6875 | 17.46 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 11/16 | 0.6875 | 17.46 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 23/32 | 0.7187 | 18.25 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 23/32 | 0.7187 | 18.25 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 23/32 | 0.7187 | 18.25 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 3/4 | 0.7500 | 19.05 | 16.00 | 406.4 | 1 x 2 3/4 |
| | 3/4 | 0.7500 | 19.05 | 22.00 | 558.8 | 1 x 2 3/4 |
| | 3/4 | 0.7500 | 19.05 | 28.00 | 711.2 | 1 x 2 3/4 |
| | 3/4 | 0.7500 | 19.05 | 36.00 | 914.4 | 1 x 2 3/4 |
| | 3/4 | 0.7500 | 19.05 | 48.00 | 1219.2 | 1 x 2 3/4 |



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