

**Star Cutter Express
Stock Gundrill Program**

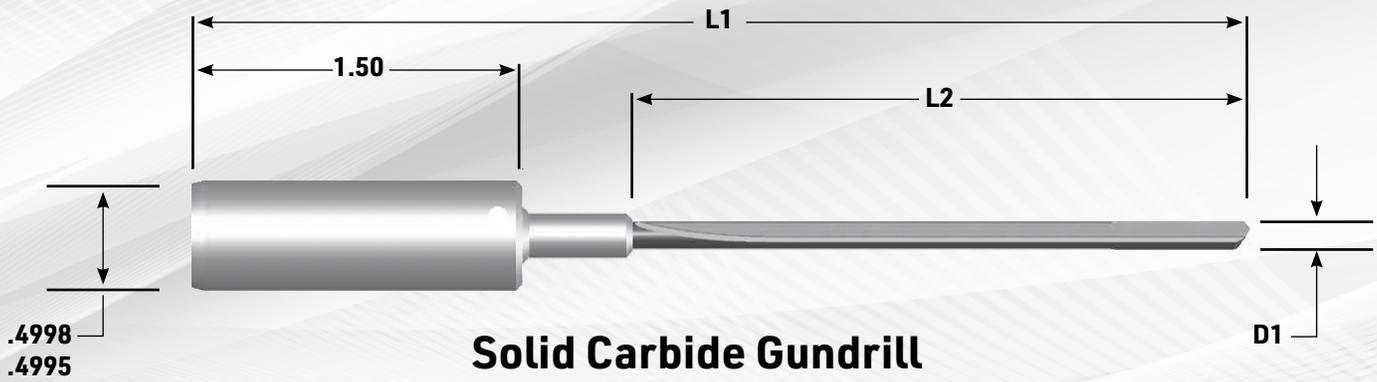
SCGD EXPRESS

Solid Carbide Gundrills

▶ Same Day Shipping



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Solid Carbide Gundrill Standard Inch Steel Shank

Sizes	Drill Dia.		Lengths				Coating	
	Fraction/ Wire	D1 (in)	D1 (mm)	L1 (in)	L1 (mm)	L2 (in)	L2 (mm)	Type
35		0.0355	0.902	4.00	102	2.00	51	TiSiN
		0.0394	1.000	4.00	102	2.00	51	TiSiN
		0.0394	1.000	5.00	127	3.00	76	TiSiN
		0.0433	1.100	5.00	127	3.00	76	TiSiN
3/64		0.0469	1.191	5.50	140	2.50	64	TiSiN
		0.0480	1.219	5.50	140	3.50	89	TiSiN
		0.0490	1.245	6.00	152	4.00	102	TiSiN
		0.0500	1.270	6.00	152	4.00	102	TiSiN
		0.0510	1.295	6.00	152	4.00	102	TiSiN
54		0.0550	1.397	6.00	152	4.00	102	TiSiN
54		0.0550	1.397	8.00	203	6.00	152	TiSiN
		0.0570	1.448	6.00	152	4.00	102	TiSiN
		0.0591	1.500	5.50	140	3.50	89	TiSiN
		0.0591	1.500	6.50	165	4.50	114	TiSiN
		0.0620	1.575	6.00	152	4.00	102	TiSiN
1/16		0.0625	1.588	5.00	127	3.00	76	TiSiN
1/16		0.0625	1.588	7.00	178	5.00	127	TiSiN
		0.0690	1.753	6.00	152	4.00	102	TiSiN
		0.0690	1.753	8.00	203	6.00	152	TiSiN
		0.0709	1.800	6.00	152	4.00	102	TiSiN
		0.0709	1.800	8.00	203	6.00	152	TiSiN
5/64		0.0781	1.984	6.00	152	4.00	102	TiSiN
5/94		0.0781	1.984	10.00	254	8.00	203	TiSiN
		0.0787	2.000	6.00	152	4.00	102	TiSiN
		0.0787	2.000	10.00	254	8.00	203	TiSiN
45		0.0820	2.083	6.00	152	4.00	102	TiSiN
45		0.0820	2.083	10.00	254	8.00	203	TiSiN
44		0.0860	2.184	6.00	152	4.00	102	TiSiN
		0.0866	2.200	6.00	152	4.00	102	TiSiN
		0.0866	2.200	10.00	254	8.00	203	TiSiN
3/32		0.0937	2.380	6.00	152	4.00	102	TiSiN
3/32		0.0937	2.380	10.00	254	8.00	203	TiSiN
		0.0984	2.500	6.00	152	4.00	102	TiSiN
		0.0984	2.500	10.00	254	8.00	203	TiSiN
39		0.0995	2.527	6.00	152	4.00	102	TiSiN
39		0.0995	2.527	10.00	254	8.00	203	TiSiN
7/32		0.1094	2.779	6.00	152	4.00	102	TiSiN

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	Fraction/ Wire	D1 (in)	D1 (mm)	L1 (in)	L1 (mm)	L2 (in)	L2 (mm)
7/32	0.1094	2.779	10.00	254	8.00	203	TiSiN
	0.1102	2.800	8.00	203	6.00	152	TiSiN
	0.1102	2.800	11.00	279	9.00	229	TiSiN
	0.1181	3.000	8.50	216	6.50	165	TiSiN
	0.1181	3.000	11.50	292	9.50	241	TiSiN
	1/8	0.1250	3.175	10.00	254	8.00	203
	0.1260	3.200	11.00	279	9.00	229	TiALN
	0.1378	3.500	11.00	279	9.00	229	TiALN
9/64	0.1406	3.571	11.00	279	9.00	229	TiALN
5/32	0.1562	3.967	11.00	279	9.00	229	TiALN
	0.1575	4.000	11.00	279	9.00	229	TiALN
11/64	0.1719	4.366	11.00	279	9.00	229	TiALN
	0.1772	4.500	11.00	279	9.00	229	TiALN
3/16	0.1875	4.763	11.00	279	9.00	229	TiALN
	0.1969	5.000	12.00	305	10.00	254	TiALN



Star Cutter Company
23461 Industrial Park Drive
Farmington Hills, MI 48335
Tel.: 877 635 3488
sales@starcutter.com
www.starcutter.com

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